Knitting Prepreg - RTM Epoxies specific

Advantex® glass

Advantex® glass is a boron-free glass presenting significantly improved corrosion resistance across a wide range of aggressive environments.

Advantex® glass is an E-CR glass in accordance with ASTM D578 and ISO 2078. This translates into important benefits for end-users over traditional E glass: longer service life, larger safety coefficients for the same design, and material savings. Traditional E-glass includes boron and often contains added fluorides. By using new manufacturing technologies to eliminate these components from the glass composition, Advantex® glass has become a benchmark for integrated pollution prevention and the highest energy efficiency – all in an optimized process.

3B measures its efforts and works continually to minimize its impact on the environment and to set new standards within the global fibreglass industry. This is our commitment.

SE 1500 Direct Rovings for Suspension Systems





Product Description

With more than one million leafsprings on roads, 3B's SE 1500 is today the global direct roving reference for composite lightweight suspension systems. Springs made of 3B's SE 1500 are displaying outstanding fatigue properties when produced with epoxy resins. Tailored for epoxies only, it is not recommended to use SE 1500 with other resin systems.

The physical properties of SE 1500 show exceptional resistance to corrosion against road salts and automotive fluids.

SE 1500 direct roving is specifically designed for knitting or direct in-line processes thanks to a medium strand integrity enabling **good strand** opening and covering.

This roving is particularly well suited for Resin Transfer Molding (RTM) or prepreg manufacturing.

FEATURES	BENEFITS
Boron-free E-CR glass	High corrosion resistance
Epoxies specific	High fatigue performances
Medium strand integrity	High productivity and quality in knitting and prepreg operations
Available globally	

SE 1500 Direct Rovings for Suspension Systems

GENERAL PROPERTIE	ΞS			
Product name	Filament diameter µm	Linear density tex (gr/km)	Bobbin type	Packaging
SE 1500	17	2400	С	see below

Fibre density	2.62 gr/cm ³	
Fibre CLTE	6.10 ⁻⁶ K ⁻¹	(ASTM D696)
Tensile Strength	2400-2500 MPa	(ASTM D2343-08)
Tensile Modulus	81GPa	(ASTM D2343-08)

PACKAGING

Bobbins are individually wrapped with stretched plastic film for protection, improved handling and to allow optimum transfer from bobbin to bobbin.

Nominal weight for C bobbins is 24 kg.

Two pallet configurations are available:

- Bulk-Pack: standard packaging, consists of individual bobbins
- Tack-Pack: bobbins are connected together for continuous unwinding and no bobbins handling for operators. For detailed informations on bobbins, on pallet's weight, dimensions and layout, please contact us.

STORAGE

Storage in a cool and dry warehouse into the original packaging is formally recommended. More precisely ideal storage conditions are a temperature between 15°C and 35°C and a relative humidity comprised between 35% and 75%. If these conditions are maintained, the glass fibre product should not undergo significant changes when stored for extended periods of time. It is also strongly recommended to condition it in the workshop for at least 24 hours before use to prevent condensation.

product in ambient conditions (20°C-23°C and a relative humidity of 60%-65%).



Customer Service India

Survey No 220,Village Colvale Taluka, Bardez, Goa-403 513, India

P. +91 832-2299 884/886 F. +91 832-2299 887

goa@3b-fibreglass.com

Customer Service Office

Ildefonse Vandammestraat 5-7 B-1560 Hoeilaart, Belgium

P. +32 2 402 2000

F. +32 2 402 2002

3B-thefibreglasscompany@

3b-fibreglass.com

Disclaimer of Liability The data and information set forth in this publication is provided exclusively with the view to facilitating the selection of a product and/or service. The information contained in this publication is based on actual laboratory data and/or field test experience. We believe this information to be accurate, but do not guarantee in any manner its suitability to the user's process or assume any liability arising out of its use or performance. The user, by ordering the products and/ or services described herein, agrees to be entirely responsible for thoroughly testing any application to determine its suitability before committing to production. It is key for the user to determine the properties of its own products and/or compounds when using a product and/or service herein described. We do not give any representation or warranty, express or implied, as to the accuracy or completeness of the data and information contained in this document, and shall have no liability to the user or any other person resulting from the use of or reliance on any such information. Further, we do not give any representation or warranty, express or implied, as to our products and/or services, including in respect of their merchantability and fitness for a particular purpose, and shall have no liability to the user or any other person resulting from the use of or reliance on any such products and/or services. Only those representations and warranties set forth in a supply agreement, when, as and if it is executed, and subject to such limitations and restrictions as may be set forth in such agreement, shall have any legal effect. Statements included in this document are not, and may not be construed as, representations or warranties or as inducements to infringe any patent or violate any law, safety code or insurance regulation. 3B reserves the right to modify the content of present document without notice and without incurring in any obligations.